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D3278-041
Job Sheet 180482



Part No: D3278-041

Job Qty: 30 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Small Fab-2	6	AUG 21 2018
100	Small Fab	30 pcs	8/3/18	8/3/18	0.00	1.20	Small Fab-3	9-89	
110	QC	30 pcs	8/3/18	8/3/18	0.00	0.00	QC5		
120	Small Fab	30 pcs	8/3/18	8/3/18	0.00	1.20	Small Fab-3		
130	QC	30 pcs	8/3/18	8/3/18	0.00	0.00	QC5		
140	Packaging	30 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3-1	51522 97	SEP 08 2018
150	QC21-SA	30 Ea	8/3/18	8/3/18	0.00	0.00	QC21		1809.07

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	60 Ea (2 ea)	90-Start up Operation	5089302
D2230-1	Mounting Lug	60 Ea (2 ea)	90-Start up Operation	5102981
MS21042L4	Nut	60 Ea (2 ea)	90-Start up Operation	510180862
NAS1149D0463J	Washer	120 Ea (4 ea)	90-Start up Operation	510180722 5089297X
D3278-1	Support	30 Ea (1 ea)	100-Small Fab	509041214 50
D3278-2	Support	30 Ea (1 ea)	100-Small Fab	509041214 5099
D3278-3	Spacer	30 Ea (1 ea)	100-Small Fab	508358341 510375919
MS20426AD3-6	Rivet	120 Ea (4 ea)	100-Small Fab	Fm13378818 5099145

Fm13398842 X104

5068



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Container No: S106503



Part: D3278-041

Job No: 180482

Serial No/Batch: S106503

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/29/18

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DVC

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	60	1,499	0
	D2230-1	60	107	0
	MS21042L4	60	5,588	0
	NAS1149D0463J	120	9,537	0
100-Small Fab	D3278-1	30	92	0
	D3278-2	30	103	0
	D3278-3	30	119	0
	MS20426AD3-6	120	112	0

Part Specifications

Specifications could not be found.

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